SIEMENS

Data sheet

6ES7511-1AK02-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, Central processing unit with working memory 150 KB for program and 1 MB for data, 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, SIMATIC memory card necessary

General information	
Product type designation	CPU 1511-1 PN
HW functional status	FS03
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V16 (FW V2.8) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2

Type of supply voltage 24 V DC permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering 5 ms • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current 0.7 A Current consumption (rated value) 0.7 A Current consumption, max. 9.95 A Inrush current, max. 1.9 A; Rated value Pt 0.02 A²-s Power 1 Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W Power loss 5.7 W Power loss Power loss Power loss 150 kbyte Verk memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for program) 32 Gbyte Backup • maintenance-free • Plup-in (SIMATIC Memory Card), max. 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times	Supply voltage	
permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering 5 ms • Repeat rate, min. 1/s Input current 0.7 A Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value IP 0.02 A*s Power 10 W Power consumption from the backplane bus 10 W Power loss 10 W Power loss 5.7 W Memory 15.5 K Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for program) 150 kbyte • integrated (for program) 2 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns		24 V DC
permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering 5 ms • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current 0.7 A Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.8 A; Rated value IP 0.02 A*s Power Infeed power to the backplane bus Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for program) 150 kbyte • integrated (for program) 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns	permissible range, lower limit (DC)	19.2 V
Reverse polarity protection Yes Mains buffering 5 ms • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current 0.7 A Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I+ 0.02 A*s Power Infreed power to the backplane bus Infreed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Memory Number of slots for SIMATIC memory card Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Lead memory 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns	permissible range, upper limit (DC)	28.8 V
Mains buffering 5 ms • Repeat rate, min. 1/s Input current 0.7 A Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I* 0.02 A*s Power 0.02 A*s Power consumption from the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Power loss. 5.7 W Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free Yes Yes CPU processing times for bit operations, typ. for bit operations, typ. 60 ns		Yes
• Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I* 0.02 A*s Power 0.02 A*s Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Memory 5.7 W Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns		
• Repeat rate, min. 1/s Input current Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I* 0.02 A*s Power Infeed power to the backplane bus Infeed power to the backplane bus 10 W Power consumption from the backplane bus 10 W Power loss 5.5 W Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory integrated (for program) • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns	-	5 ms
Input current Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I* 0.02 A*s Power 0.02 A*s Power 10 W Power consumption from the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Power loss Power loss Power loss typ. 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 9 • Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns		1/s
Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I* 0.02 A*s Power 0.02 A*s Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W Baker 5.5 W Power loss 5.7 W Memory 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory integrated (for program) 150 kbyte integrated (for data) 1 Mbyte Load memory Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup maintenance-free Yes CPU processing times for bit operations, typ. 60 ns 		
Current consumption, max.0.95 AInrush current, max.1.9 A; Rated valueIPt0.02 A*-sPowerInfeed power to the backplane bus10 WPower consumption from the backplane bus5.5 W(balanced)5.5 WPower lossPower loss5.7 WPower of slots for SIMATIC memory card1SIMATIC memory card requiredYesWork memory150 kbyte• integrated (for program)150 kbyte• integrated (for data)1 MbyteLoad memory32 GbyteBackupYes• maintenance-freeYesCPU processing times60 ns	· · ·	
Inrush current, max.1.9 A; Rated valueIPt0.02 A*-sPower0.02 A*-sInfeed power to the backplane bus10 WPower consumption from the backplane bus5.5 W(balanced)5.5 WPower lossPower loss, typ.Power loss, typ.5.7 WMemoryVNumber of slots for SIMATIC memory card1SIMATIC memory card requiredYesWork memoryintegrated (for program)• integrated (for program)150 kbyte• integrated (for data)1 MbyteLoad memory32 GbyteBackupYes• maintenance-freeYesCPU processing times for bit operations, typ.60 ns	Current consumption (rated value)	0.7 A
I ² t 0.02 A ² ·s Power 10 W Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.5 W Power loss Power loss, typ. Power loss, typ. 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free • maintenance-free Yes CPU processing times 60 ns	Current consumption, max.	0.95 A
Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.5 W Power loss Power loss, typ. Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 92 Gbyte Backup Yes • maintenance-free Yes CPU processing times 60 ns	Inrush current, max.	1.9 A; Rated value
Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Power loss 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free Yes Yes	² t	0.02 A ² ·s
Infeed power to the backplane bus 10 W Power consumption from the backplane bus 5.5 W (balanced) 5.7 W Power loss 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free Yes Yes	Power	
Power consumption from the backplane bus (balanced) 5.5 W Power loss 5.7 W Power loss, typ. 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free Yes Yes CPU processing times 60 ns		10 W
(balanced)Power lossPower loss, typ.5.7 WMemory5.7 WNumber of slots for SIMATIC memory card1SIMATIC memory card requiredYesWork memoryYes• integrated (for program)150 kbyte• integrated (for data)1 MbyteLoad memory9• Plug-in (SIMATIC Memory Card), max.32 GbyteBackupYes• maintenance-freeYesCPU processing times60 ns	· · · · · · · · · · · · · · · · · · ·	
Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory integrated (for program) • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 32 Gbyte Backup • maintenance-free • Plup processing times for bit operations, typ. for bit operations, typ. 60 ns		
Power loss, typ. 5.7 W Memory 1 Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory 150 kbyte • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory 9 • Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup Yes • maintenance-free Yes CPU processing times 60 ns		
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory integrated (for program) • integrated (for data) 1 Mbyte Load memory 9 • Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup Yes • maintenance-free Yes CPU processing times 60 ns		
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory • • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory • • Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup • • maintenance-free Yes CPU processing times 60 ns	Power loss, typ.	5.7 W
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory • • integrated (for program) 150 kbyte • integrated (for data) 1 Mbyte Load memory • • Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup • • maintenance-free Yes CPU processing times 60 ns	Memory	
Work memory• integrated (for program)150 kbyte• integrated (for data)1 MbyteLoad memory• Plug-in (SIMATIC Memory Card), max.32 GbyteBackup• maintenance-freeYesCPU processing timesfor bit operations, typ.60 ns		1
• integrated (for program)150 kbyte• integrated (for data)1 MbyteLoad memory1 Mbyte• Plug-in (SIMATIC Memory Card), max.32 GbyteBackup9000000000000000000000000000000000000	SIMATIC memory card required	Yes
 integrated (for data) Load memory Plug-in (SIMATIC Memory Card), max. Backup maintenance-free Yes CPU processing times for bit operations, typ. 60 ns 	Work memory	
• integrated (for data) 1 Mbyte Load memory • Plug-in (SIMATIC Memory Card), max. 32 Gbyte • Backup • maintenance-free Yes • CPU processing times 60 ns	 integrated (for program) 	150 kbyte
Load memory • Plug-in (SIMATIC Memory Card), max. 32 Gbyte Backup • maintenance-free Yes • Plug-in (simes) • Maintenance-free		1 Mbyte
 Plug-in (SIMATIC Memory Card), max. Backup maintenance-free Yes CPU processing times for bit operations, typ. 60 ns 		
Backup Yes • maintenance-free Yes CPU processing times 60 ns		32 Gbyte
maintenance-free Yes CPU processing times for bit operations, typ. 60 ns		
CPU processing times for bit operations, typ. 60 ns	•	Ves
for bit operations, typ. 60 ns		
	CPU processing times	
for word operations, typ 72 ps	for bit operations, typ.	60 ns
ici word oportationo, typ.	for word operations, typ.	72 ns
for fixed point arithmetic, typ. 96 ns	for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ. 384 ns	for floating point arithmetic, typ.	384 ns
CPU-blocks		
Number of elements (total) 2 000; Blocks (OB, FB, FC, DB) and UDTs		2 000: Blocks (OB_EB_EC_DB) and UDTs
DB		
		1 60,000; subdivided into: number range that can be used by
• Number range 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999		the user: 1 59 999, and number range of DBs created via SFC

• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
OB	
• Size, max.	150 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

ata areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
ddress area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
lardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernel can be inserted in total
Number of IO Controllers	
• integrated	1
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet can be inserted in total
Rack	
	32; CPU + 31 modules

Number of PtP CMs

the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
Number of ports	2
 integrated switch 	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices

— Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT,	128
max.	120
— of which in line, max.	128
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 500 µs	500 μs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; per user program

Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
 Industrial Ethernet status LED 	Yes
Protocols	
Number of connections	
 Number of connections, max. 	96; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for 	10
ES/HMI/web	
 Number of connections via integrated 	64
interfaces	
 Number of S7 routing paths 	16
Redundancy mode	
• H-Sync forwarding	Yes
SIMATIC communication	
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
 User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, 	Yes
supported	
 ISO-on-TCP (RFC1006) 	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA client	Yes
— Application authentication	Yes

— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
- Number of nodes of the client interfaces,	1 000
max.	
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. 	1
 — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
- Number of registerable nodes, max.	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
- Number of accessible variables, max.	50 000
- Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
 Number of nodes for user-defined server interfaces, max. 	1 000

Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
Isochronous mode	
Isochronous operation (application synchronized up	Yes; Distributed and central; with minimum OB 6x cycle of 625 µs
to terminal)	(distributed) and 1 ms (central)
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
 Number of program alarms 	300
 Number of alarms for system diagnostics 	100
 Number of alarms for motion technology 	80
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering
	systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Single step Number of breakpoints	
Single step Number of breakpoints Status/control	No 8
Single step Number of breakpoints	No 8 Yes
Single step Number of breakpoints Status/control	No 8
Single step Number of breakpoints Status/control • Status/control variable	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
Single step Number of breakpoints Status/control • Status/control variable • Variables	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max.	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job
Single step Number of breakpoints Status/control • Status/control variable • Variables • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Berocing • Forcing, variables • Number of variables, max.	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job
Single step Number of breakpoints Status/control • Status/control variable • Variables • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Borcing • Forcing, variables • Number of variables, max. Diagnostic buffer	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job
Single step Number of breakpoints Status/control • Status/control variable • Variables • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Berocing • Forcing • Number of variables • Number of variables • present	No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job 200; per job

• Number of configurable Traces

4; Up to 512 KB of data per trace are possible

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources 	800
for technology objects (except cam disks)	
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
— Number of positioning axes at motion	5
control cycle of 4 ms (typical value)	
 — Number of positioning axes at motion 	10
control cycle of 8 ms (typical value)	
Controller	
 PID_Compact 	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
 High-speed counter 	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	

• min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
 Block protection 	Yes
Access protection	
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g
last modified:	02/15/2020