SIEMENS

Data sheet

6ES7517-3AP00-0AB0



SIMATIC S7-1500, CPU 1517-3 PN/DP, Central processing unit with work memory 2 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information			
Product type designation	CPU 1517-3 PN/DP		
HW functional status	FS11		
Firmware version	V3.0		
Product function			
● I&M data	Yes; I&M0 to I&M3		
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 μs (distributed) and 1 ms (central)		
Engineering with			
 STEP 7 TIA Portal configurable/integrated from version 	V18 (FW V3.0); V13 Update 3 (FW V1.6) or higher		
Configuration control			
via dataset	Yes		
Display			
Screen diagonal [cm]	6.1 cm		
Control elements			
Number of keys	6		
Mode selector switch	1		
Supply voltage			
Rated value (DC)	24 V		
permissible range, lower limit (DC)	19.2 V		
permissible range, upper limit (DC)	28.8 V		
Reverse polarity protection	Yes		
Mains buffering			
 Mains/voltage failure stored energy time 	5 ms		
Repeat rate, min.	1/s		
Input current			
Current consumption (rated value)	1.55 A		
Current consumption, max.	1.9 A		
Inrush current, max.	1.9 A; Rated value		
l²t	0.4 A ² ·s		
Power			
Infeed power to the backplane bus	12 W		
Power consumption from the backplane bus (balanced)	30 W		
Power loss			
Power loss, typ.	24 W		
Memory			
Number of slots for SIMATIC memory card	1		
SIMATIC memory card required	Yes		
Work memory			
 integrated (for program) 	2 Mbyte		

• integrated (for data)	8 Mbyte				
Load memory	0 MDyte				
Plug-in (SIMATIC Memory Card), max.	32 Gbyte				
	52 GDyte				
Backup maintenance-free	Yes				
	Tes				
CPU processing times	0				
for bit operations, typ.	2 ns				
for word operations, typ.	3 ns				
for fixed point arithmetic, typ.	3 ns				
for floating point arithmetic, typ.	12 ns				
CPU-blocks					
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs				
DB					
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999				
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB				
FB					
Number range	0 65 535				
• Size, max.	1 Mbyte				
FC					
Number range	0 65 535				
• Size, max.	1 Mbyte				
OB					
• Size, max.	1 Mbyte				
Number of free cycle OBs	100				
Number of time alarm OBs	20				
Number of delay alarm OBs	20				
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs				
Number of process alarm OBs	50				
Number of DPV1 alarm OBs	3				
Number of isochronous mode OBs	3				
	2				
Number of technology synchronous alarm OBs	100				
Number of startup OBs					
Number of asynchronous error OBs	4				
Number of synchronous error OBs	2				
Number of diagnostic alarm OBs	1				
Nesting depth					
per priority class	24				
Counters, timers and their retentivity					
S7 counter					
• Number	2 048				
Retentivity					
— adjustable	Yes				
IEC counter					
Number	Any (only limited by the main memory)				
Retentivity					
— adjustable	Yes				
S7 times					
Number	2 048				
Retentivity					
— adjustable	Yes				
IEC timer					
Number	Any (only limited by the main memory)				
Retentivity					
— adjustable	Yes				
Data areas and their retentivity					
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,				
. נכני אורס שמנע ערסע (אוסי, מווויסיס, סטווונסיס, וומאס), וומאס	counters, DBs, and technology data (axes): 700 KB				
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF				
Flag					
• Size, max.	16 kbyte				

Number of clock memories	8: 8 clock memory hit grouped into one clock memory byte
	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	Yes
Retentivity adjustable	
Retentivity preset	No
Local data	64 kbyte; max. 16 KB per block
per priority class, max. Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	52 kbyte, All outputs are in the process image
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes

• SIMATIC communication	Vac				
SIMATIC communication Yes Open IE communication Yes; Optionally also encrypted					
	Yes; Optionally also encrypted Yes				
Web server					
Media redundancy	Yes				
PROFINET IO Controller					
Services					
— PG/OP communication	Yes				
— Isochronous mode	Yes				
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)				
— IRT	Yes				
— PROFlenergy	Yes; per user program				
— Prioritized startup	Yes; Max. 32 PROFINET devices				
 Number of connectable IO Devices, max. 	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET				
 — Of which IO devices with IRT, max. 	64				
 Number of connectable IO Devices for RT, max. 	512				
— of which in line, max.	512				
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces				
 Number of IO Devices per tool, max. 	8				
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data				
Update time for IRT					
— for send cycle of 250 μs	250 µs to 4 ms				
— for send cycle of 500 μs	500 µs to 8 ms				
— for send cycle of 1 ms	1 ms to 16 ms				
— for send cycle of 2 ms	2 ms to 32 ms				
— for send cycle of 4 ms	4 ms to 64 ms				
- With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)				
Update time for RT					
— for send cycle of 250 μs	250 µs to 128 ms				
— for send cycle of 500 μs	500 µs to 256 ms				
— for send cycle of 1 ms	1 ms to 512 ms				
— for send cycle of 2 ms	2 ms to 512 ms				
- for send cycle of 4 ms	4 ms to 512 ms				
PROFINET IO Device					
Services					
— PG/OP communication	Yes				
— Isochronous mode	No				
— IRT	Yes				
— PROFlenergy	Yes; per user program				
— Shared device	Yes				
- Number of IO Controllers with shared device, max.	4				
- activation/deactivation of I-devices	Yes; per user program				
— Asset management record	Yes; per user program				
2. Interface					
Interface types					
RJ 45 (Ethernet)	Yes; X2				
Number of ports	1				
integrated switch	No				
Protocols					
IP protocol	Yes; IPv4				
PROFINET IO Controller	Yes				
PROFINET IO Device	Yes				
SIMATIC communication	Yes				
Open IE communication	Yes; Optionally also encrypted				
Web server	Yes				
Media redundancy	No				
PROFINET IO Controller					
Services					
00000					

DC/OD communication	Vee				
— PG/OP communication Yes — Isochronous mode No					
	No				
— Direct data exchange					
— IRT	No				
— PROFlenergy	Yes; per user program				
— Prioritized startup	No				
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET				
 — Number of connectable IO Devices for RT, max. 	128				
— of which in line, max.	128				
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces				
 — Number of IO Devices per tool, max. 	8				
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data				
Update time for RT	g				
— for send cycle of 1 ms	1 ms to 512 ms				
PROFINET IO Device					
Services					
— PG/OP communication	Yes				
— Isochronous mode	No				
— IBT	No				
— PROFlenergy	Yes; per user program				
— Prioritized startup	No				
	Yes				
— Shared device Number of IQ Controllers with shared device, max					
 Number of IO Controllers with shared device, max. activation /deactivation of I devices 	4 Voci por upor program				
activation/deactivation of I-devices	Yes; per user program				
— Asset management record	Yes; per user program				
3. Interface					
Interface types					
• RS 485	Yes; X3				
Number of ports	1				
Protocols					
Protocols PROFIBUS DP master 	Yes				
Protocols					
Protocols PROFIBUS DP master 	Yes				
Protocols PROFIBUS DP master PROFIBUS DP slave 	Yes No				
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	Yes No				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes No Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,				
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,				
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET				
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections, max. • Number of connections, max. • Number of connections reserved for ES/HMI/web	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes 320; via integrated interfaces of the CPU and connected CPs / CMs 10				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes 320; via integrated interfaces of the CPU and connected CPs / CMs 10 288				
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections, max. • Number of connections max. • Number of connections max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes 320; via integrated interfaces of the CPU and connected CPs / CMs 10				

 H-Sync forwarding 	Yes			
Media redundancy				
— Media redundancy	only via 1st interface (X1)			
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client			
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0			
— MRPD	Yes; Requirement: IRT			
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD			
— Number of stations in the ring, max.	50			
SIMATIC communication				
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected			
S7 routing	Yes			
 Data record routing 	Yes			
 S7 communication, as server 	Yes			
 S7 communication, as client 	Yes			
• User data per job, max.	See online help (S7 communication, user data size)			
Open IE communication				
• TCP/IP	Yes			
— Data length, max.	64 kbyte			
 — several passive connections per port, supported 	Yes			
• ISO-on-TCP (RFC1006)	Yes			
— Data length, max.	64 kbyte			
• UDP	Yes			
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast			
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)			
• DHCP	Yes			
• DNS	Yes			
• SNMP	Yes			
• DCP	Yes			
• LLDP	Yes			
Encryption	Yes; Optional			
Web server	Voci Chandard and user name			
• HTTP • HTTPS	Yes; Standard and user pages			
• ППР3	Yes; Standard and user pages			
OPCIIA				
OPC UA • Runtime license required	Ves: "Large" license required			
Runtime license required	Yes; "Large" license required			
Runtime license requiredOPC UA Client	Yes; Data Access (registered Read/Write), Method Call			
Runtime license required				
 Runtime license required OPC UA Client Application authentication 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,			
 Runtime license required OPC UA Client Application authentication Security policies 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256			
 Runtime license required OPC UA Client Application authentication Security policies User authentication 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. Number of elements for one call of 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 20 100 1 5 000			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 000 100			
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 20 10 5 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition			

	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss			
— User authentication	"anonymous" or by user name & password			
 — GDS support (certificate management) 	Yes			
— Number of sessions, max.	64			
 Number of accessible variables, max. 	200 000			
 Number of registerable nodes, max. 	50 000			
 Number of subscriptions per session, max. 	50			
— Sampling interval, min.	10 ms			
— Publishing interval, min.	10 ms			
 — Number of server methods, max. 	100			
 Number of inputs/outputs per server method, max. 	20			
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval			
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"			
 — Number of nodes for user-defined server interfaces, max. 	30 000			
Alarms and Conditions	Yes			
 — Number of program alarms 	400			
 — Number of alarms for system diagnostics 	200			
Further protocols				
MODBUS	Yes; MODBUS TCP			
Isochronous mode				
Equidistance	Yes			
S7 message functions				
Number of login stations for message functions, max.	64			
Program alarms	Yes			
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH			
Number of loadable program messages in RUN, max.	5 000			
Number of simultaneously active program alarms				
 Number of program alarms 	2 000			
 Number of alarms for system diagnostics 	1 000			
Number of alarms for motion technology objects	480			
Number of alarms for motion technology objects Test commissioning functions	480			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	480 Yes; Parallel online access possible for up to 10 engineering systems			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters			
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Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job			
Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables • Carter of the state of	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. – of which status variables, max. – of which control variables, max. Forcing Forcing, variables Number of variables, max. 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job			
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 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. – of which status variables, max. – of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes Peripheral inputs/outputs 200			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. – of which status variables, max. – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes			
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 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000			
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 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. of which status variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED ERROR LED ERROR LED MAINT LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes			

Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool			
Number of available Motion Control resources for	10 240			
technology objects	10 240			
Required Motion Control resources				
— per speed-controlled axis	40			
— per positioning axis	80			
— per synchronous axis	160			
— per external encoder	80			
— per output cam	20			
— per cam track	160			
— per probe	40			
Positioning axis	+0			
- Number of positioning axes at motion control cycle	70			
of 4 ms (typical value)				
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	128			
Controller				
PID_Compact	Yes; Universal PID controller with integrated optimization			
• PID_3Step	Yes; PID controller with integrated optimization for valves			
• PID-Temp	Yes; PID controller with integrated optimization for varies			
Counting and measuring				
High-speed counter	Yes			
Ambient conditions				
Ambient temperature during operation	0.00			
horizontal installation, min.	0 °C			
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off			
 vertical installation, min. 	0 °C			
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off			
Ambient temperature during storage/transportation				
● min.	-40 °C			
• max.	70 °C			
Altitude during operation relating to sea level				
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual			
configuration / header				
configuration / programming / header				
Programming language				
— LAD	Yes			
— FBD	Yes			
— STL	Yes			
— SCL	Yes			
— CFC	Yes			
— GRAPH	Yes			
Know-how protection				
· · · · · · · · · · · · · · · · · · ·	Yes			
User program protection/password protection				
Copy protection	Yes			
Block protection	Yes			
Access protection				
protection of confidential configuration data	Yes			
Password for display	Yes			
Protection level: Write protection	Yes			
 Protection level: Read/write protection 	Yes			
Protection level: Complete protection	Yes			
programming / cycle time monitoring / header				
lower limit	adjustable minimum cycle time			
• upper limit	adjustable maximum cycle time			
Dimensions				
Width	175 mm			
Height	147 mm			
Depth	129 mm			

Weights			
weights			

Weight, approx.

last modified:

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